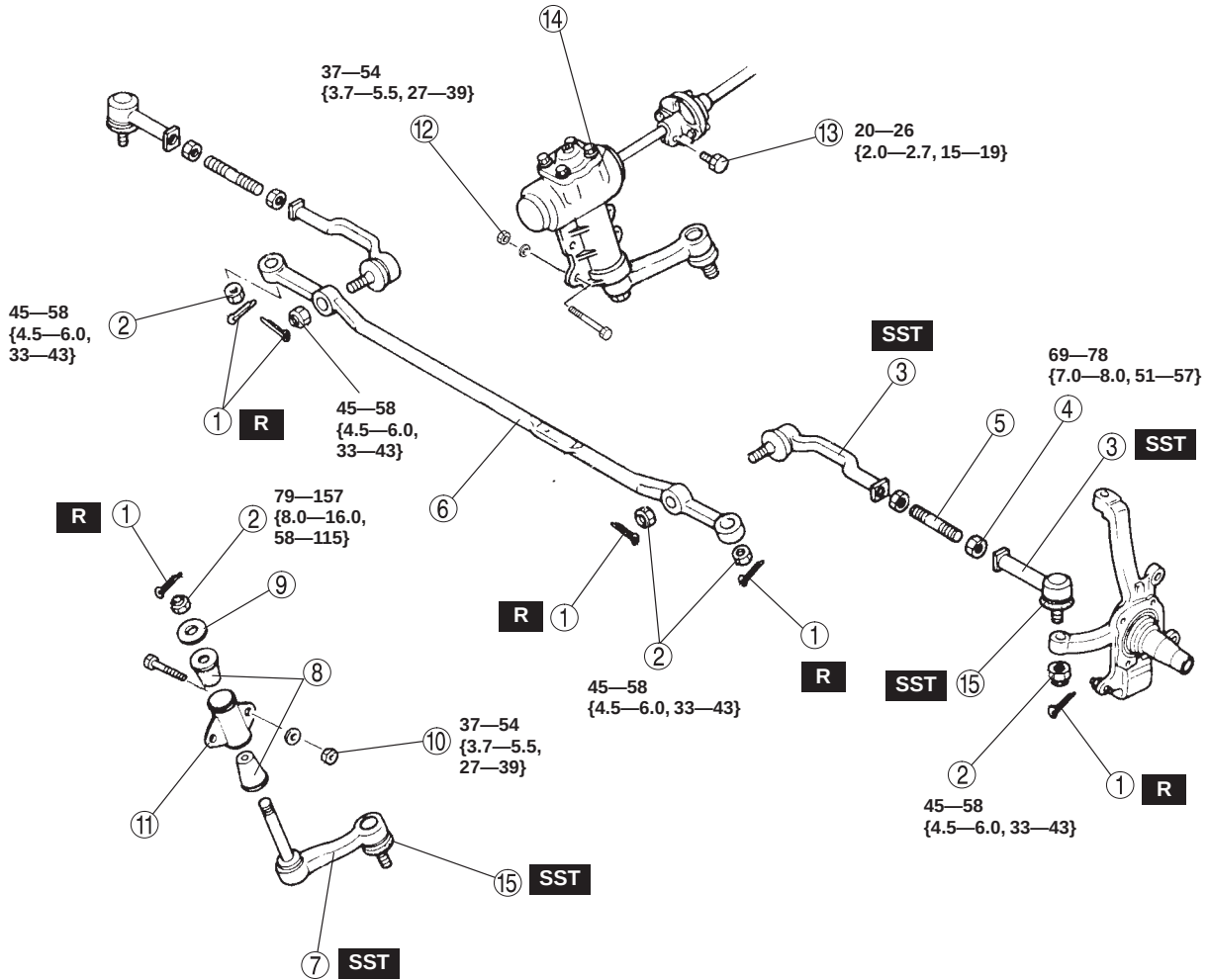


MANUAL STEERING

STEERING GEAR AND LINKAGE REMOVAL/INSTALLATION

1. With the wheels in the straight-ahead position, remove in the order indicated in the table.
2. Install in the reverse order of removal.



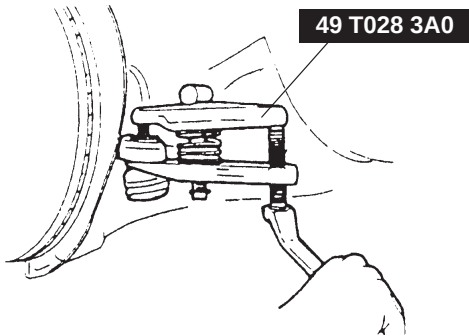
N·m {kgf·m, ft·lbf}

1	Cotter pin
2	Nut
3	Ball joint + Removal Note
4	Locknut
5	Tie rod
6	Center link
7	Idler arm + Removal Note
8	Bushing

9	Washer
10	Bolt, nut, washer
11	Idle arm bracket
12	Bolt, nut, washer
13	Bolt
14	Steering gear and pitman arm + Removal Note
15	Dust boot + Removal Note + Installation Note

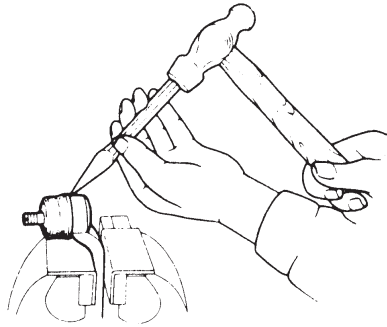
Ball Joint, Idler Arm, Steering Gear and Pitman Arm Removal Note

- Remove the ball joint from the knuckle and center link, the idler arm from the center link, and steering gear and pitman arm from the center link using the **SST**.



Dust Boot Removal Note

- Place the chisel against the boot and hold it at the angle shown.
- Remove the dust boot by tapping it with a hammer.



Dust Boot Install Note

- Wipe the grease off the ball joint.
- Put a small amount of lithium-based grease into a new dust boot.
- Install the dust boot using the **SST** and a press.

